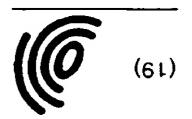
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European Patent Office



(11) EP 0 929 199 A1

#### **HOROPEAN PATENT APPLICATION**

(15)

(43) Date of publication: 14.07.1999 Bulletin 1999/28

(C1) Application number: 99400066.9

(SS) Date of filing: 12.01.1999

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(84) Designated Contracting States:

AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU

MC NL PT SE

861.10.ST : vinoing (08)

Designated Extension States:

AL LT LV MK RO SI

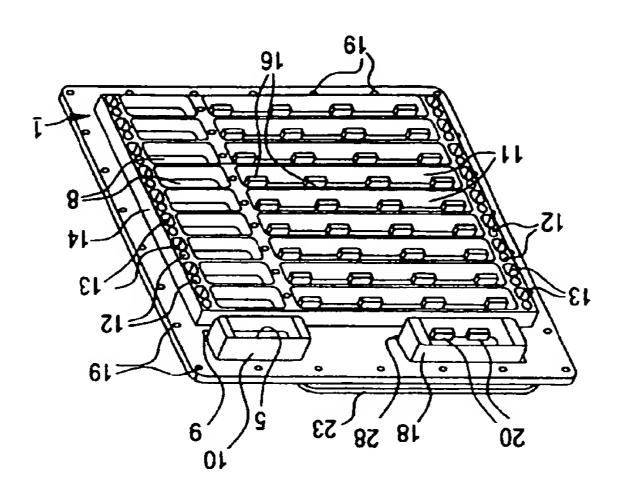
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# (54) Modular optical/electronic backplane assembly

connector structures on the backplane. The optical backplane is a one-piece structure to which pairs of individual fiber optic connectors, including input/output connectors, may be directly secured via a simple retention plate arrangement, the fiber optic connectors all having the same orientation to enable direct routing of the ribbons between rows of connectors serving different line replaceable modules.

module enclosure or rack includes an electrical backplane and a fiber optic backplane separately attachable to a single frame. The frame serves as a common datum for the electrical and fiber optic backplanes, and includes integral mating interface features for enabling cludes integral module connectors having a common shell to mate with the separate electrical and fiber optic

# FIG. 1



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#### BACKGROUND OF THE INVENTION

### 1. Field of the Invention

[0001] This invention relates to a modular backpanel interconnect system capable of providing optical and electrical interconnections between components housed within an integrated rack, as well as input/output connections and rack-to-rack interconnections. The invention is particular suited for, though not limited to, milvention is particular suited for, though not limited to, milvention is particular suited for, though not limited to, milvention is particular suited for, though not limited to, milvention is particular suited for, though not limited to, milvention is particular suited for, though not limited to, milvention is particular suited for, though not limited to.

#### 2. Discussion of Related Art

[0002] The type of backplane with which the present invention is concerned typically extends along the back surface of an enclosure or integrated rack of the type used in avionics systems. The rack supports electronic components which plug into the backplane from the provides interconnections between the components as well as input/cutput connections to control systems in the airplane and rack-to-rack interconnections, and is designed to facilitate removal and replacement of components with a minimum of downtime, ment of components with a minimum of downtime, and is designificantly improving flight readiness.

[0003] Each of the components performs a control, sensing or recording function and is typically in the form of a circuit card utilizing very high speed integrated circuity (VHSIC) technology contained within a sealed metal housing to form a package known as a line replaceable module (LRM). Descriptions of line replaceable modules and integrated racks therefor are found U.

S. Patent Nos. 4,308,115 and 5,234,348. [0004] While systems employing purely electrical line replaceable modules have been employed in military avionics for many years, current development has concentrated on the integration of optical interfaces into the modules. Optical interfaces provide higher bandwidth connections than is possible with purely electrical interconnections, and may be used in connection with such connections, and may be used in connection with such connections as multi-sensor integration, data fusion, image

processing, and Automatic Target Recognition.

[0005] The present invention is part of that effort, but concerns the backplane into which the modules are plugged rather than the modules themselves, or the connectors which are provided on the modules. It was developed in connection with a program known as the optical backpanel interconnect system (OBIS), whose objective is to provide a compact and easily serviceable backpanel assembly for use in connection with line replaceable modules having different data rates and protocols, with data rate and communication restrictions imtocols, with data rate and communication restrictions imtocols, with data rate passive optical interconnections, the capability of the passive optical interconnections, the capability of the passive optical interconnections, the

switching functions being provided by one of the line re-

placeable modules, known as the fabric module, so that the backplane can be used to interconnect a variety of different functional elements simply by appropriately de-

the combination of compactness, reliability, and easeeral to provide a modular interconnect system having patents is suitable for use in the OBIS system, or in gennectors or interconnection systems described in these ponents having different requirements. None of the conto provide purely electrical connections between comences describing purely electrical backplanes designed 5.486,113, which is representative of a number of refermodule or a rack system, and U.S. Patent No. tors but not in connection with either a line replaceable 5.611,013, which also describe opto-electronic connecmodular backplane, U.S. Patent Nos. 5,037,313 and cluding optical and electronic connections, but not a which describes a line replaceable module connector including the above-cited U.S. Patent No. 4,808,115 systems which also include electrical connectors, inof interest as background are prior optical interconnect 5.513,293, 5,412,497, 5.363,465, and 5,204,929. Also tical connector modules, are found in U.S. Patent Nos. tems, primarily for use in telecommunications type opamples of such prior purely optical interconnect sysvention, and are cited here primarily as background. Ex--ni the problems addressed by the present in-As a result, prior optical interconnect systems offer few control lines, as well as to permit backward compatibility. necessary to provide power, ground, and low speed share the space with electrical power lines, which are meet rigid space and reliability requirements, and must 15 with which the present invention is concerned must telecommunications industry, the OBIS-type systems the type commonly used in other industries, such as the optical fiber optic connector modules or patch panels of line replaceable modules. However, unlike prior purely aircraft, including systems other than those employing tary avionics, such as the next generation of commercial component rack systems used in fields other than miliand features of the invention will have applicability to meet the OBIS specifications, it is not limited thereto, of bengiseb si noitnevni tnesent ett hguodtlA [8000] signing the fabric module.

of-maintenance of the present invention.

[0007] Instead, despite the sophistication and rapid development of components requiring optical interconnects, the experience of the telecommunications indusnectors, the experience of the telecommunications indusnectors in LRM interconnect systems represented by the system described in U.S. Patent No. 4,608,115, interestors in LRM interconnect systems the connect systems have approached the problem as one connect systems have approached the problem as one of simply retrofitting optical connectors of simply retrofitting of individual optical backplanes. For example, one proposed design involves mounting of individual optical backplane, in a common frame to form a modular optical backplane, essentially conventional electrical backplane and that it essentially conventional electrical backplane and that it

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placeable modules.

for structures on the backplane.

tion of the springs.

module and the rack, and which reduces tolerance tor modules that provides a common datum for each mon shell or trame for the electrical and optical connec-

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nectors which occupies a relatively small volume and an arrangement for applying a bias to fiber optic con-[010] It is also an objective of the invention to provide

tion of the springs. yet provides a high spring force without plastic deformaegek-up.

[0021] In addition, an especially advantageous ar-

backplane of the present invention, although the shell

SEM-E shell is disclosed for use in connection with the An especially advantageous version of the standard increased number of fiber optic connections per shell. to that disclosed in U.S. Patent No. 4,808,115, but with ted within a standard SEM-E shell, in a manner similar containing both electrical and fiber optic components fitcan be used with line replaceable module connectors same orientation and arranged in horizontal rows, they [0000] Because the optical connectors all have the connectors and connectors on a tabric module.

and which permits direct routing between the optical

the optical connectors to all have the same orientation,

backplane in a rectangular configuration which permits

making available sufficient space to arrange the optical

the use of high speed optical interconnects, thereby

the decreased need for such connections afforded by

duced number of electrical connections in recognition of bodiment is essentially standard, but provides a re-[0019] The electrical backplane of the preferred em-

between rows of connectors serving different line re-

same orientation to enable direct routing of fiber ribbons

rangement, the fiber optic connectors all having the

tors, are directly secured via a simple retention plate ar-

fiber optic connectors, including input/output connec-

plane is a one-piece structure to which pairs of individual

preferred embodiment of the invention. the optical back-

[8100] Also in accordance with the principles of the

mate with the separate electrical and liber optic connec-

placeable module connectors having a common shell to integral mating interface features for enabling line re-

optic backplanes. Preferably the single frame includes

serving as a common datum for the electrical and fiber

rately attachable to a single frame, the single frame

an electrical backplane and fiber optic backplane sepa-

vention, by providing a backplane assembly made up of with the principles of a preferred embodiment of the in-

[0017] These objectives are achieved, in accordance

erated in a relative small space without plastic deformarangements which permit a high biasing force to be genprovision for accommodating stacked leaf spring arbackplane and the corresponding connectors include tors towards each other is disclosed, in which both the rangement for bissing the individual fiber optic connecitself is not part of the present invention. provide a modular backplane assembly having a com-[2100] It is a still further objective of the invention to

creased connector density.

vide a modular backplane assembly having an in-[\$100] It is a further objective of the invention to pro-

fiber interconnects.

cal connector module which permits direct routing of all provide a modular backplane assembly having an opti-[6100] It is yet another objective of the invention to

of the fiber optic interconnection ribbon cables. orientation, eliminating the need for T formation routing connector module in which all slots possess the same vide a modular backplane assembly having an optical

[0012] It is another objective of the invention to propsckplane.

ponents within the rack and external connections to the connections, simplifying both the replacement of comtorized input/output as well as module-to-module intera modular backplane assembly which provides connec-

[1100] It is also an objective of the invention to provide the backplane assembly for service or replacement. connector modules are independently separable from ic components, and in which the electrical and fiber optic ing electrical and optical connections between electronelectrical and fiber optic connector modules for providprovide a modular backplane assembly having both [010] It is accordingly an objective the invention to

standards critical for military and other avionics applica-

in ar otherwise standard LRM rack, meets reliability

the necessary dimensions, permits use of the backplane

modules to form a common backplane which possesses

plane as separate modules, while still integrating the

signing the electrical and optical elements of the back-

electrical backplane, taking the unique approach of deany ettempt to fit the optical backplane onto the standard

[0009] The present invention, in contrast, abandons

in order to optimize in plane versus out of plane bends.

trical connections using a T formation of the fiber ribbons tic interconnects must be routed around the central elec-

standard electrical backpanel arrangement, the fiber op-

cal backplane design is simply piggybacked onto a

the module, and because the previously proposed opti-

tor on the module to be disconnected in order to remove tions between modules forcing each separate connec-

nections to the backplane, as opposed to interconnec-

output connector for simplifying external fiber optic con-

icing. In addition, this design does not provide an inpuv

moved even if the optical backplane does not need serv-

electrical backplane, the optical packplane must be re-

of disadvantages. For example, in order to service the

of optical connectors in the backplane, it has a number [8000] While this arrangement facilitates the inclusion

can be separately removed for repair and maintenance.

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# **NOITHEINVENTION**

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each of the backplanes is separately attachable and redatum for the electrical and fiber optic backplanes, but optic backplane 3. The frame 1 serves as a common cludes a frame 1, an electrical backplane 2, and a fiber sembly of the preferred embodiment of the invention in-[0043] As illustrated in Figures 1-4, the backplane as-

the rack in which the backplanes are accommodated to planes preferably being matched to each other and to and optical connectors, with the materials of the backcapabilities as well as structural support for the electrical as nickel-plated aluminum alloy to provide grounding terial, are preferably made of a conductive metal such structures and, although not limited to a particular ma-[0044] Frame 1 and backplanes 2 and 3 are one-piece movable from the frame for service or replacement.

electrical backplane to the frame (holes 7 are shown onable fastening means may be inserted to secure the in the frame 1, and through which screws or other suita plurality of holes 6 corresponding to threaded holes 7 (not shown). In addition, electrical backplane 2 includes opening 5 for receiving an inputoutput connector insert multiple contact electrical connector inserts 4, and an having a plurality of openings (not shown) for receiving [0042] Electrical backplane 2 is essentially a flat plate compensate for thermal expansion.

19 for attaching the frame to a rack or line replaceable er optic input/output connector opening 28, and holes tions 15 of the optical backplane 3, described below, fibity of openings 11 for receiving forwardly extending portrical backplane 2. Also included in frame 1 are a pluralwardly of the input/output connector opening 5 on elecof inserts 4 and a shielding structure 10 extending for-I includes openings 8 and 9 shaped to receive the front serts 4 from the front of the backplane assembly, frame [0046] To permit access to the electrical connector inly in Figures 3 and 4).

on the corresponding line replaceable module connecstandard fastening screw and keying features provided used. Openings 12 and 13 are arranged to receive the the illustrated backplane assembly is designed to be connectors for the line replaceable modules with which connectors illustrated in Figures 8-14, which serve as corresponding to openings in the SEM-E backplane threaded openings 12 and key-receiving openings 13 connector inserts and which, as illustrated, includes 14 projecting from the frame to provide shielding for the 8, 9, and 11 is in the form of a mating interface structure [0047] The portion of frame 1 surrounding openings module enclosure.

tions, as well as to fasten the electrical backplane to the nector inserts, and different mating interlace configura-2 and frame 1 to accommodate different types of conthe insert-receiving openings in the electrical backplane to sequence of the shapes of 11 is of course possible to vary the shapes of

#### BRIEF DESCRIPTION OF THE DRAWINGS

the invention. ance with the principles of a preferred embodiment of modular backplane assembly constructed in accord-[0022] Figure 1 is a perspective view of the front of a

modular backplane assembly of the preferred embodi-[0024] Figure 3 is a perspective view of the rear of the front of the modular backplane assembly of Figure 1. [0023] Figure 2 is an exploded perspective view of the

rear of the modular backplane assembly of Figure 3. [0025] Figure 4 is an exploded perspective view of the Juam.

packplane sub-assembly of the preferred embodiment [0027] Figure 6A is a perspective view of the optical optical backplane subassembly shown in Figures 1-4. [0026] Figure 5 is a cross-sectional side view of the

oplical backplane sub-assembly of the preferred em-[0028] Figure 6B is a further perspective view of the of the invention.

[6200] Figure 7A is a plan view of an alternative fiber bodiment of the invention.

ples of a preferred embodiment of the invention. optic backplane configuration according to the princi-

ure 7A. mon frame for the fiber optic backplane illustrated in Fig-[0030] Figure 7B is a plan view of an alternative com-

ble routing configuration which can be used with the op-[0031] Figure 7C is a schematic of a direct ribbon ca-

in connection with the backpiane of the preferred em-Figure 8 is a plan view of a connector for use [0033] tical backplane of the preferred embodiment.

Figure 9 is a front view of the connector of Fig-[0033] .tnemibod

[0034] Figure 10 is a partially cross-sectional side ure 8.

[0035] Figure 11 is a cross-sectional side view taken view taken at location IX in Figure 8.

along line X-X in Figure 8.

along line XI-XI in Figure 8... [0036] Figure 12 is a cross-sectional side view taken

to that of Figure 10, but including a heatsink and circuit Figure 14 is a cross-sectional side view similar [8600] of the connector shown in cross-section in Figure 12. Figure 13 is a bottom plan view of the portion [7E00]

front of an optical insert for the connector of Figures Figure 15 is a perspective view showing the [6600] boards.

[0042] Figure 18 is a cross-sectional side view of the connector module for the insert of Figures 13 and 14. Figure 17 is a perspective view of an optical [1400] rear of an optical insert for the connector of Figures 8-12. Figure 16 is a perspective view showing the [00400] 8-12.

optical connector module illustrated in Figure 17.

tors.

a cover 23 once the connectors 15 and 20 have been In addition, the fiber optic backplane 3 may be fitted with other attachment means may be provided as desired.

illustrated in Figures 3-14, and therefore precise vertical placeable modules are contained in common shells, as nectors and electrical contacts of the mating line recause. In the illustrated embodiment, the fiber optic conin the fit between the extensions. This is desirable beof screws or bolts, which would allow for some tolerance slots, each of which is capable of accommodating a pair threaded holes 7 and 22 may simply be replaced by threaded holes 7 and 22 may be minimized. In addition, I situated between openings 8 and 11 and containing tachment holes 6 and 21, so that the portion 26 of frame ry extensions 24 and 25 containing the respective atplanes. The adjoining edges may include complementaorder to minimize the space occupied by the two backfor repair or replacement without affecting the other. In ures 3 and 4. either of the backplanes can be removed tors are positioned side-by-side, as is best seen in Fig-[0052] Because the electrical and fiber optic connecsecured thereto.

ed fiber optic connectors and/or electrical connector inbly entirely in favor of direct cable connections to selectconnectors may be omitted from the backplane assembackplanes to the frame. Furthermore, the input/output locations of the screw holes for fastening the respective nectors openings may be varied as required, as may the number and relative locations of the input/output conabove, those skilled in the art will appreciate that the [0053] In addition to the possible variations noted is therefore necessary.

alignment between the optical and electrical backplanes

variation have been given the same reference numerals cover mounting screws are illustrated, elements of this that holes 27 on the fiber optic backplane 3 for receiving size of the input/output connector openings, and except of Figures 1-5, 6A, and 6B, except for the positions and erwise essentially identical to the backplanes and frame Since the backplanes and frame of this variation are othinputoutput connector can be a separate structure. plane can either assume an L-shape, or the electrical though not shown, in this variation the electrical backplace below the fiber optic input output connectors. Altrical input/output connector structure is expanded and bottom center position, and the opening 9 for the elec-3 is moved from the top left side of the backplane to the input/output connectors 20 for the fiber optic backplane Figures 7A and 7B, in which the location of the fiber optic in mode si notigurative configuration is shown in seds as necessary.

strain relief 32, from which extends cable 33. These coning portion 30, alignment pins 30', pin block 31, and the type known as MT connectors, which include a matnectors 16 are in the form of twelve fiber connectors of [0055] In the illustrated embodiment, fiber optic conment

as corresponding elements of the first illustrated embod-

rangement of the contacts in the inserts, and of the infew low speed control lines, with the structure and arelectrical portion only requiring power, ground, and a data communication is now primarily optical, with the prior designs, and results from the fact that high speed optical connectors. This is a significant difference from for electrical pina, with the rest of the space being for in that it devotes only approximately 33% of the space desired, although the illustrated embodiment is notable ing on the ratio of optical to electrical interconnections backplane relative to the frame may be varied dependaddition, the area occupied by the electrical connector nectors or to any particular fastening arrangement. In teners, the invention not being limited to SEM-E conframe by means other than screws or other discrete fas-

nectors, without alignment problems such as might ocboth the electrical and optical sides of the mating congeous in order present a continuous mating interface to the frame rather than the backplane being advantasion of shield and other mating interface structures on line replaceable modules from the frame, and the inclucal backplane to be detached without first detaching the particularly advantageous because it allows the electriof the backplane, although not absolutely necessary, is of the frame rather than on a forwardly extending portion threaded openings 12 on a forwardly extending portion [0049] On the other hand, the placement of the serts themselves, being otherwise standard.

cur if the critical mating structures were divided between

openings (not shown) for at least two input/output liber backplane 3 includes a raised portion 16 surrounding 11 of the frame 1. In addition, the illustrated fiber optic tions 15 being received, as indicated above, in openings as will be explained in more detail below, the raised por-17 for receiving the plurality of fiber optic connectors 16, apninago laubivibni pnivad 21 anoihog basiai largatni er detail in Figures 5, 6A, and 6B includes a plurality of end, the fiber optic backplane 3, which is shown in greatcured directly to the fiber optic backplane itself. To this modules, the fiber optic connectors 16 instead being sediscrete fiber optic connector supporting structures or the fiber optic backplane is unique in that it does not use electrical connections are required in the OBIS design, resulting from the recognition that a smaller number of tially standard except for the reduced size of the inserts dates high density connector inserts which are essen-[0050] While the electrical backplane 2 accommothe separate backplanes.

backplane are fitted into openings 11 in the frame, or from the rear when raised portions 15 of the fiber optic which the fiber optic backplane is secured to the frame 4) to receive screws or other attachment means by 22 in frame 1 (holes 22 are shown only in Figures 3 and in the fiber optic backplane may be aligned with holes electrical backplane is attached. For example, holes 21 frame 1 in a manner similar to the manner in which the [0051] The fiber optic backplane 3 is attached to the optic connectors 20.

uous low loss optical pathway between each of the modthere is no need to bend the fibers, providing a contin-MT connectors are all oriented in the same direction, varied within the scope of the invention. Because the ment of tiber optic connectors in rows of pairs may be ble routing configurations, and that even the arrangeplane assembly also lends itself to numerous other casted by those skilled in the art that the preferred back-33 to the appropriate connectors 16. It will be apprecirouting of the twelve channel multimode ribbon cables ules 44 and is connected to the other modules by direct providing switching functions between the other modarranged to serve as the fabric module connection for ure 7C, in which the center row of connector pairs 43 is tors is possible, as illustrated by way of example in Figrect routing of interconnect cables between the connecwhich the fiber optic connectors are arranged, is that diiment of the invention, and in particular the manner in however, one of the advantages of the preferred embodtack and component arrangements. As indicated above,

tion of the backplane assembly of the preferred embodwhich area corresponds to the area of the electrical porea occupied by the electrical connector side of the shell, optic connectors in the shell, and the relatively small arshell configurations being the arrangement of the fiber between the illustrated SEM-E shell and known SEM-E standardized or conventional, with the two differences shell, and the attachment and keying features are all the configuration of the electrical connector side of the an SEM-E shell. The overall size and shape of the shell, tegrated into a single shell, illustrated in Figures 8-14 as the optical and electrical connector components are intage line replaceable module connector is one in which nectors are separate structures, an especially advanrangements in which the electrical and fiber optic conreplaceable modules, including mating connector aruse with mating connectors other than those used in line of different line replaceable module connectors, and for within the scope of the invention, for use with a variety modules of the preferred embodiment may be designed, While the electrical and fiber optic backplane [0900] .səlu

iment.

[0061] The illustrated line replaceable module connector 50 is arranged to mate with one of the electrical connector inserts 4 in the electrical backplane 2, and with a row of fiber optic connector pairs in the iber optic backplane 3, and includes a common shell 51 having an opening for receiving an electrical connector insert 52 and an opening for receiving a single fiber optic connector insert 53, the optical connector insert 53 in turn havior insert 53, the optical connector opening a plurality of openings for receiving optical connector modules 54, each of which supports two fiber optic connector and an opening 54, each of which supports two fiber optic connectors.

16 of the preferred backplane assembly.

[0062] The common shell 51 for the electrical and fiber optic connector inserts actually consists upper and lower halves 56 and 57 which are secured at the rear

nectors are standard and form no part of the present invention and it is in any case within the scope of the invention to use fiber optic connectors other than the illustrated MT connectors, and to vary the shapes of the connector receiving openings 17 accordingly.

89 tures 45 which form cable support rails, illustrated in Fig. grooves 36 being separated from each other by structrated as being provided with pin clamps 42, with the which presses against the rear of the connectors, illusforward direction is provided by a spring arrangement tors in the openings 34. Biasing of the connectors in a cables 53, and are used to retain the fiber optic connecscrew holes 40 and slots 41 for providing passage of attach retaining plates 39. Retaining plates 39 include threaded openings 38 for screws (not shown) used to the front surface 37 of the common groove including with a common groove 36 for a row of connector pairs, common opening 34 being further in communication the front surfaces of the connector pin blocks, and the tace 35 of the common opening providing a datum for opening 34 for a pair of connectors, with the front surings 17 advantageously communicate with a common -neqo ,88 bns ,A8 .8 serupired in Figures 5. 6A, and 6B, open-

plates 39 include cavities 43 in which are placed springs plates 39 include cavities 43 in which are placed springs 44 so as to engage the rear of the pin clamps 42 and press the connectors in the form of simple curved beam springs 44 are in the form of simple curved beam springs and fitted in a stressed condition with in cavities 43, four to a cavity. Stacking of the simple curved beam springs permits a greater force to be gencurved beam springs permits a greater force to be gencurved beam springs permits a greater force to be gencurved beam springs which has been found to crestible with a single spring, which has been found to crestible with a single spring of the equivalent thickness plastic deformation. A spring of the equivalent thickness would plastically deform at a much lower deflection than would plastically deform at a much lower deflection than

[0058] This simple retention arrangement minimizes the number of parts required, ensures accurate alignment of the connectors, provides excellent shielding, and yet increases connector density because the need for discrete connector housing modules is eliminated. Furthermore, it can be used either to removably retain the fiber optic connectors within the fiber optic backblane for the lite of the connectors, or to removably retain the fiber optic connectors on a temporary basis during teating, with permanent retention being obtained by filling with permanent retention being obtained by filling grooves 36 with a potting material once assembly and

testing has been completed.

[0059] The ribbon cables 33 extending from the rear of the connectors can either be connected directly to components external to the rack, to the fiber optic input output connector for facilitating interconnection between racks and other components, or to other modules. It is of course anticipated that many of the connectors will not be used since the basis of the OBIS design is to provide sufficient connectors for a variety of different

ly by retention springs 98 which are titted into openings nectors are secured in the modules and biased forwardmodules. The pin block portions 96 of the individual confine the axial positions of the respective connectors and 97 at the rear of the connector insert openings 91 to detions 96 of the individual connectors 55 and with surface pin block portion 95 which cooperates with pin block porof connectors 16 on the backplane assembly, and a rear 94 of connectors 55 with corresponding mating portions cludes a front portion 93 for aligning the mating portions vidual connectors 55. The connector modules each in-54 including a pair of openings 92 for receiving the indidual fiber optic connector modules 54. with each module sembly includes openings 91 for each of the plurality of ule connector for use with the preferred backplane asnector insert 53 of the illustrated line replaceable mod-

99 of cape 100. [0067] Preferably, the retention springs 98 are in the form of a leaf arrangement made of four simple curved beam springs stacked in each opening 99. As was the case for the optical backplane assembly described in connection with Figs. 5 and 6, stacking of the simple curved beam springs permits a greater force to be generated over a small range of displacement than is possible with a single spring, which has been found to created as large spring force in a very small volume without pleatic deformation

orientation of the connector modules 54 with respect to in the fiber optic connector insert 53 to ensure proper ways 110 which cooperate with stots 111 in openings 91 sens, and front portions 93 of the inserts include keycap to facilitate assembly of the connectors into the include a portion 102' extending around the side of the 108 secured to the insert by screws 109, slots 102 inoptic connector insert includes a separate front plate the illustrated arrangement, the shield 70 for the fiber ders 107' on formed in the rear of caps 100. Finally, in 105 containing openings 106, screws 107, and shoulmeans of screw holes 104 in the projections 103, plates projections 103 of the fiber optic connector insert 53 by slots 102 in caps 100, caps 100 being secured to rear nectors via boots 101' exit the modules through end The ribbon cables 101 extending from the conplastic deformation.

the connector insert 53.

[0069] It will of course be appreciated that the details of the manner in which the electrical and fiber optic inserts are assembled and mounted in connector 50 can be freely varied without affecting the structure of the backplane assembly which constitutes the principle preferred embodiment of the invention. While aspects of the construction of connector 50 as described above may be particularly advantageous, it is intended that the invention not be limited by any of these details, which are vention not be limited by any of these details, which are

included for illustrative purposes.

[0070] Thus, having described various preferred embodiments of the invention with sufficient particularity to enable those skilled in the art to make and use the invention, it should nevertheless be appreciated that varvention, it should nevertheless be appreciated that varvention is a second to be appreciated that it is a second to be appreciated that it is a second to be a second

tween the contact tails prior to soldering of the contact and lower contact tails for maintaining alignment betab 85 being provided at the end of the respective upper (shown in Figures 8 and 9) of the contact pins, with a 84 extending rearwardly from the mating portions 85 the contact pins 63 include radiused, surface mount tails nector insert are conventional. As shown in Figure 11, [0063] The contact assemblies of the electrical conplates 63 for the upper and lower sides of the module. lower tower assemblies 58-60 and 61-63 to attach cover receiving screws 82 are provided in both the upper and sink. As is conventional, additional screw holes 67 for ranged to fit through alignment openings in the heat module connector shel! 50 may include bosses 66 arassemblies 61 and 63 at the ends of the line replaceable 64, the heat sink, and threaded holes 65. Lower tower cured together by screws 81 extending through holes and lower tower assemblies and heat sink being se-80 on the line replaceable module circuit card, the upper semblies for receiving a forward portion of a heat sink being formed between the upper and lower tower ashole in lower tower assemblies 61-62, with a space 79 includes a through hole 64 corresponding to a threaded 10. 12. and 14. Each of upper tower assemblies 58-60 blies 61-63 on the lower half, as is best shown in Figures upper half 56, and rearwardly extending tower assemvia rearwardly extending tower assemblies 58-60 on the

able module.

[0064] The ends of the front side of the upper and lower shell halves 56 and 57 include, respectively, keying features 89 and connector attachment screws 90, details of which may be found in the PCT application W0 98/31075 published on July 16, 1998, and which are arranged to cooperated with the corresponding holes 12 and openings 13 on frame 1 of the preferred backplane assembly. These features are standard and form no part

tails to the circuit boards 87 and 88 of the line replace-

plication Ser. No. 08/782,792, cited above, and illustratsimilar to that described in copending U.S. Patent Apand lower halves are assembled together in a manner respective shields to capture the shields when the upper and 61-62. Flanges 71 cooperate with flanges 78 on the per and lower halves forwardly of tower portions 58-60 -qu and to Inort and the batautie TT-27 and the up-71 on respective downwardly and upwardly extending embodiment capture is achieved by means of flanges any of a variety of known arrangements, in the illustrated tured and secured between shell halves 56 and 57 by embodiment. While the shields 69 and 70 may be cap-14 of frame 1 of the backplane assembly of the preferred engage the walls of openings 8 and 11 in raised portion have a conventional configuration and are arranged to spectively numbered as elements 69 and 70, which optic connector insert 53 are surrounded by shields, re-Both the electrical connector insert 52 and fiber inoitnevni tneserg edt to

ed in Figure 13. [0066] Turning to Figures 15-18, the fiber optic con-

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teplaceable modules of a component rack system.

An assembly as claimed in claim 1, wherein said liber optic connectors are secured to said liber optic backplane by retention plates. each retention plate serving to retain a pair of said connectors within said individual connector openings.

An assembly as claimed in claim 7, wherein said retention plates include cavities arranged to accommodate biasing means for biasing said connectors in a mating direction.

An assembly as claimed in claim 8, wherein said biasing means comprises a retaining plate having a stack of curved beam springs bonded thereto, said retaining plate being assembled over fiber optic cables extending from said connectors and being retained in said cavities by said retention plates.

10. An assembly as claimed in claim 9, wherein said line replaceable module connectors also include means for biasing fiber optic connectors in a mating direction, said means for biasing fiber optic connectors of said line replaceable modules in said mating direction including springs comprising stacked curved beam springs.

11. An assembly as claimed in claim 1, wherein said fiber optic connectors all have the same orientation.

12. An assembly as claimed in claim 1, wherein said fiber optic connectors are MT connectors.

13. An assembly as claimed in claim 1, wherein said fiber optic backplane includes additional fiber optic connectors for facilitating fiber optic input/output connections to said rack.

14. An assembly as claimed in claim 1, wherein said electrical and fiber optic backplane attachment means are screws.

15. An assembly as claimed in claim 1, wherein said backplane assembly forms a backplane of a line replaceable module rack system, and said electrical backplane is substantially smaller than said fiber optic backplane.

> istions and modifications of the preferred embodiment not specifically described herein may be made without departing from the scope of the invention. Instead, it is intended that the invention not be limited by the above description or accompanying drawings, but that it be defined solely in accordance with the appended claims.

#### Claims

1. A backplane assembly, comprising:

a frame having a plurality of first openings and

an electrical backplane including a plurality of electrical connector inserts arranged to fit through respective ones of said plurality of first openings, and means for attaching said electrical backplane to said frame; a fiber optic backplane including a plurality of a fiber optic backplane including a plurality of

a fiber optic backplane including a plurality of individual connector openings for receiving individual tiber optic connectors, said fiber optic connectors being arranged in rows with at least one row of fiber optic connectors being received in said second openings of said frame, and means for attaching said fiber optic back-

plane to said frame.

wherein said frame serves as a common datum for said electrical and fiber optic backplanes, and said electrical and fiber optic backplanes are separately removable from said frame.

An assembly as claimed in claim 1, wherein said electrical and fiber optic backplanes are attached to a rear side of said frame, and a front side of said frame includes mating interface features for engaging corresponding mating interface features of mating corresponding mating both optical and electrical connectors components.

3. An assembly as claimed in claim 2, wherein said mating interface features include means for receiving attachment screws extending from said mating connectors.

4. An assembly as claimed in claim 2, wherein said mating interface features include means for receiving keying features extending from said mating coning keying features extending from said mating connectors.

An assembly as claimed in claim 2, wherein said mating interface features include means for providing shield continuity between said electrical and optical backplanes and said line replaceable module connectors.

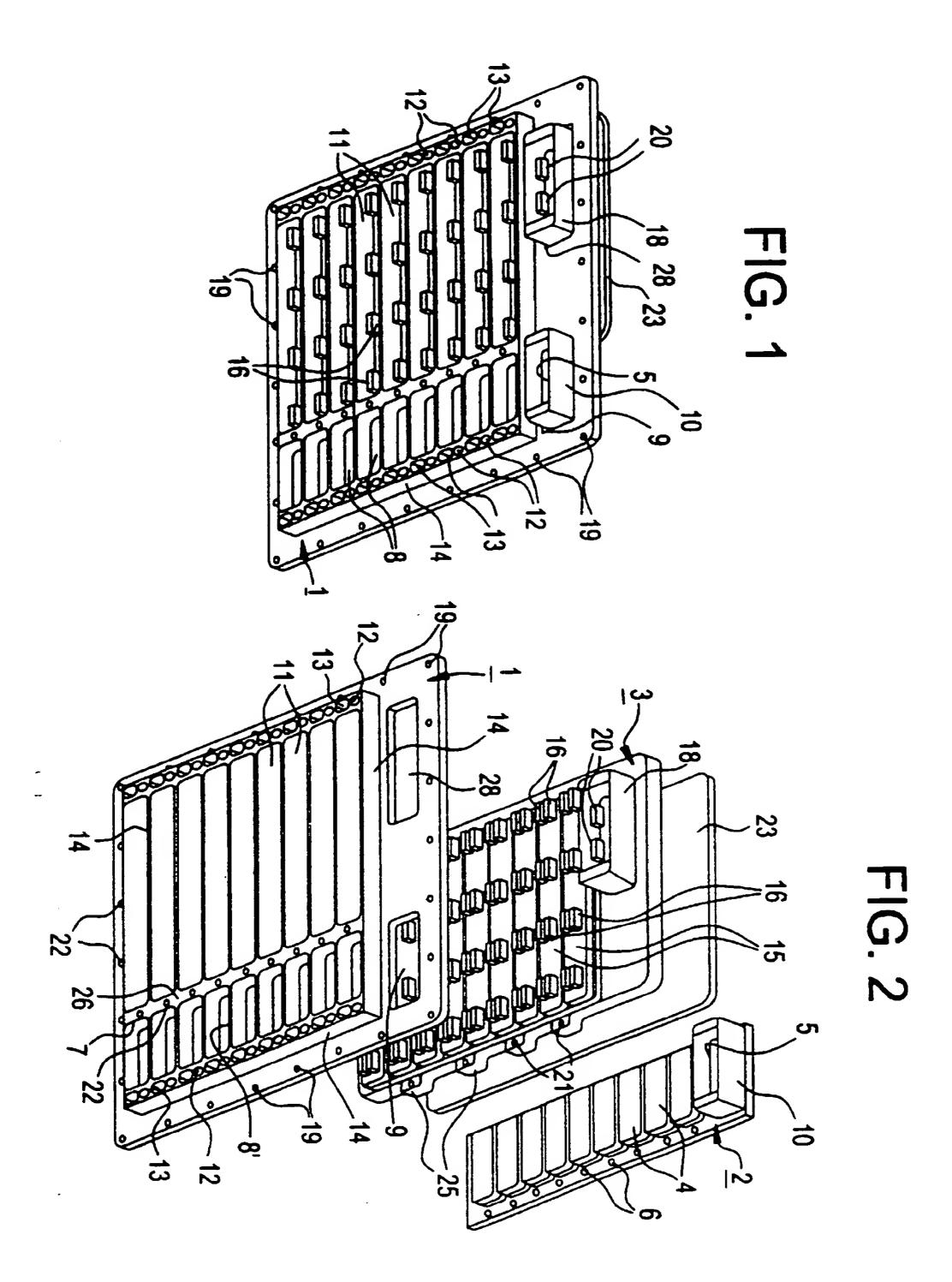
6. An assembly as claimed in claim 2, wherein said mating connectors are connectors attached to line

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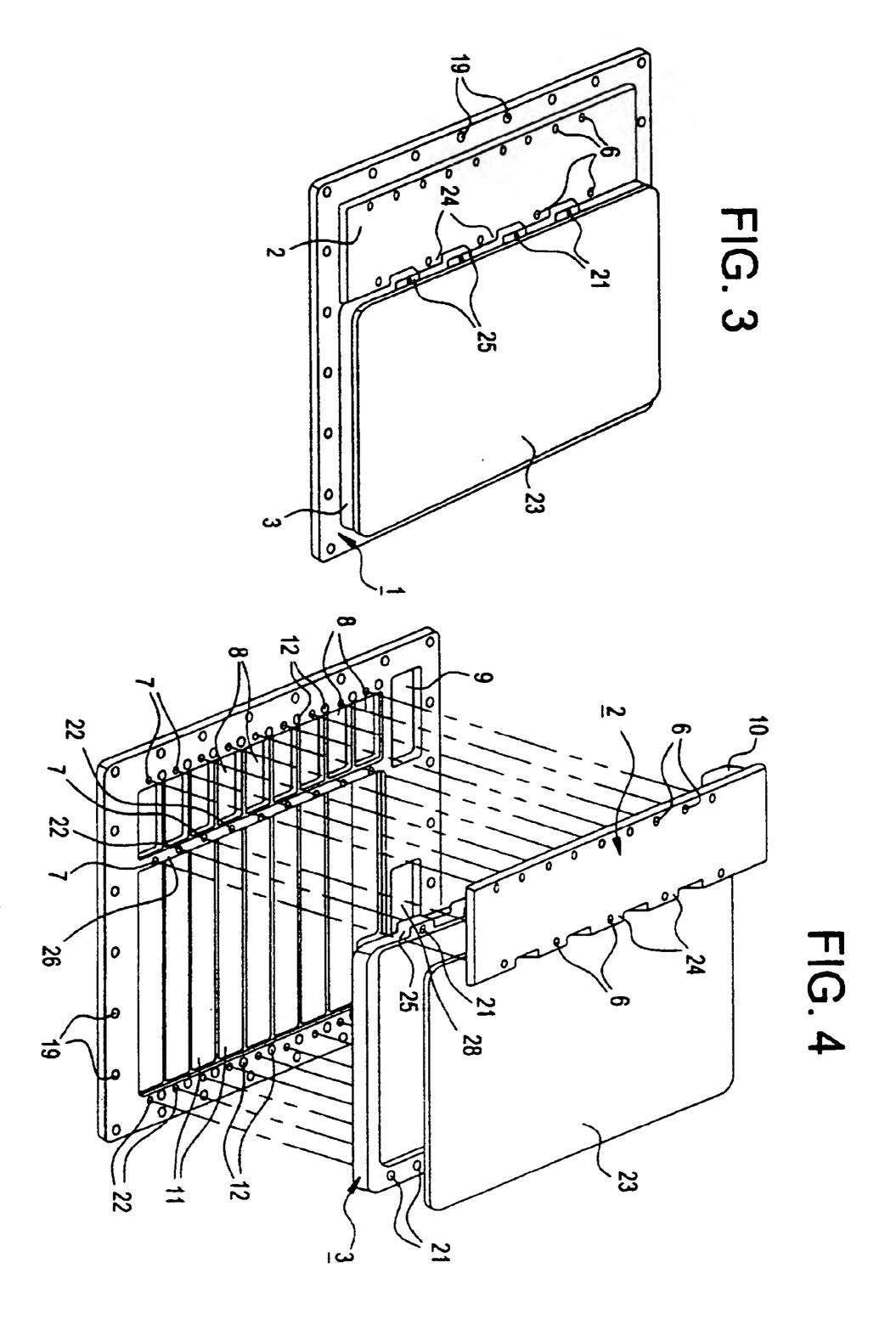
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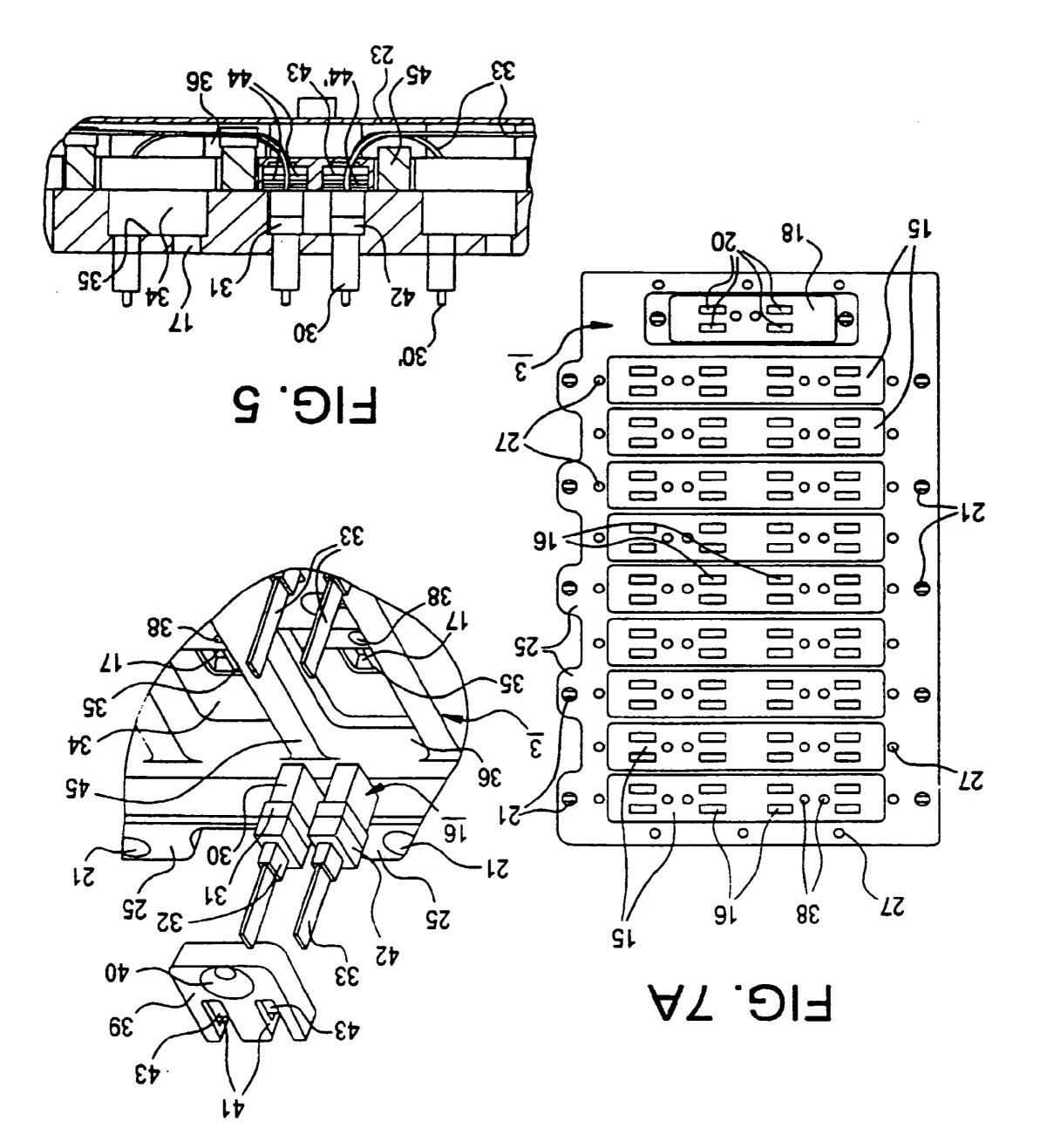


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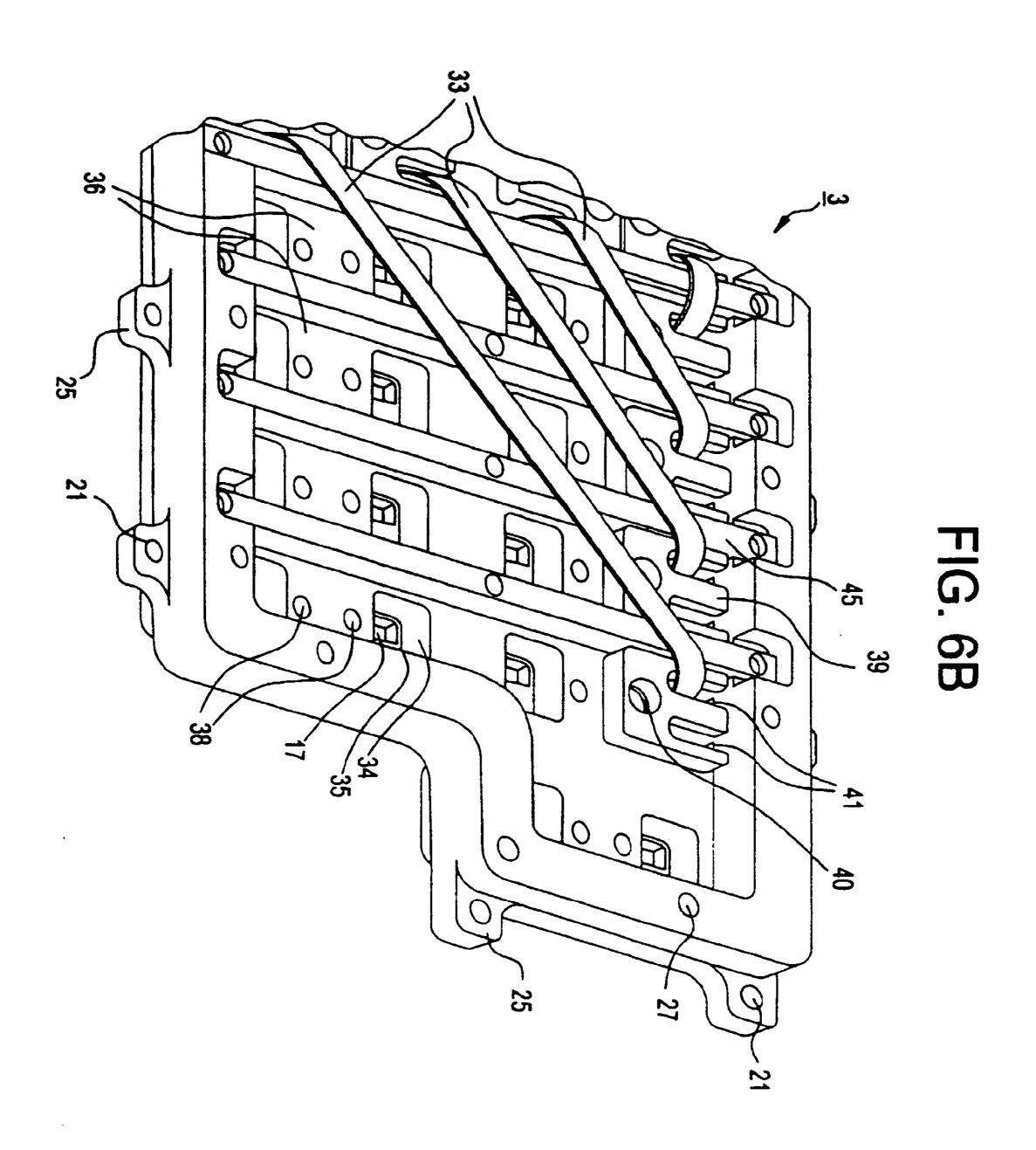


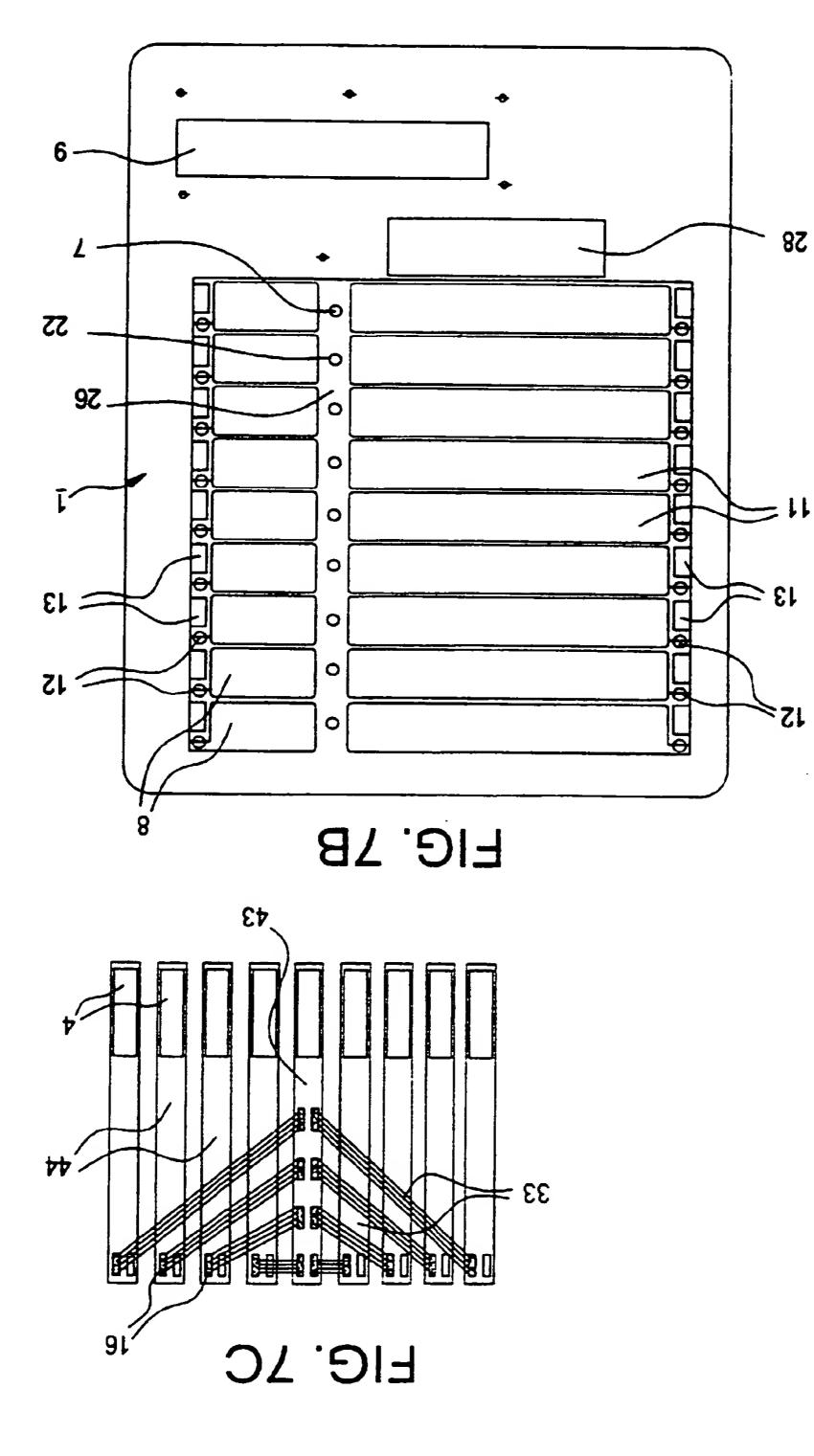
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# FIG. 6A

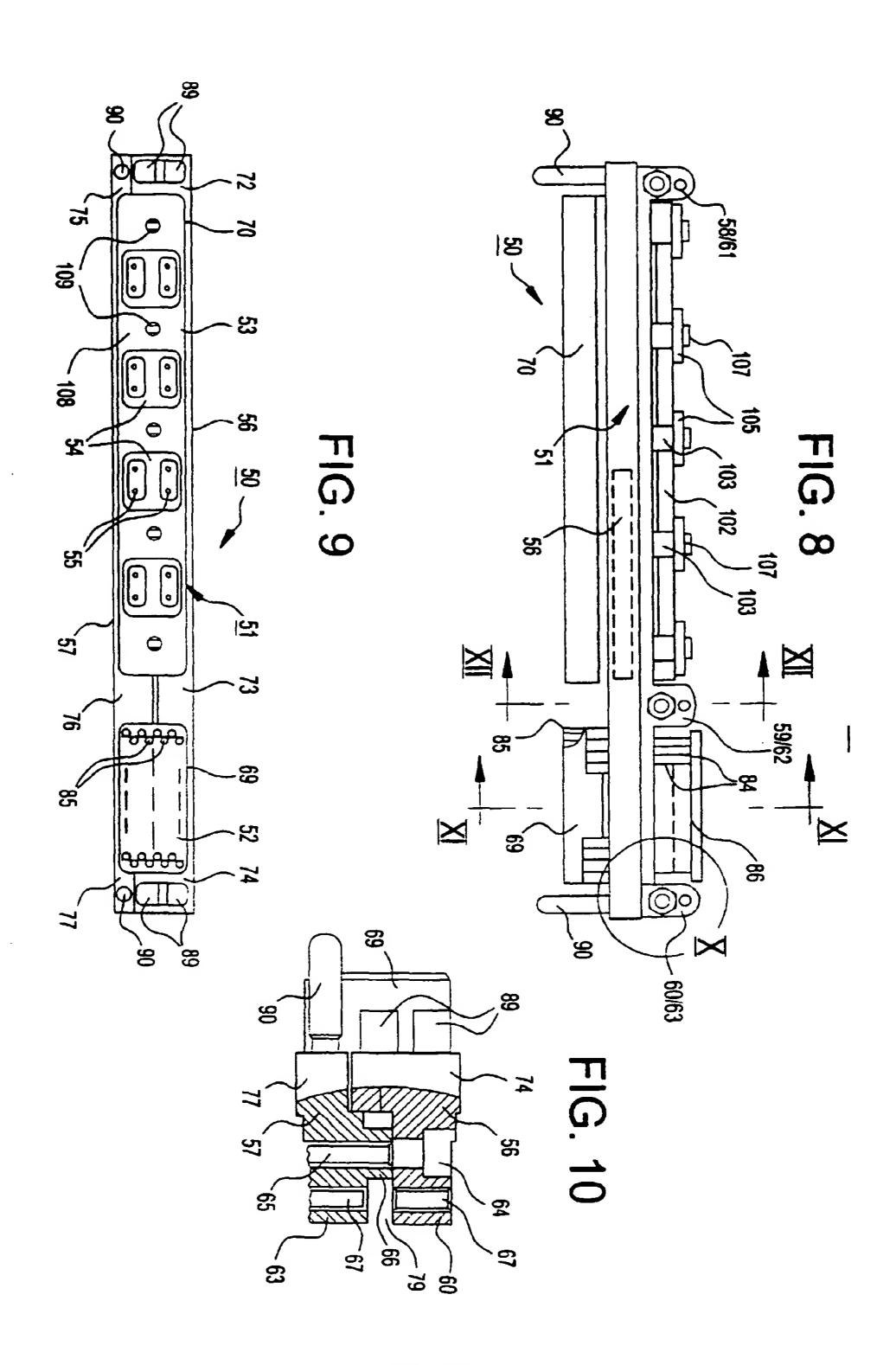


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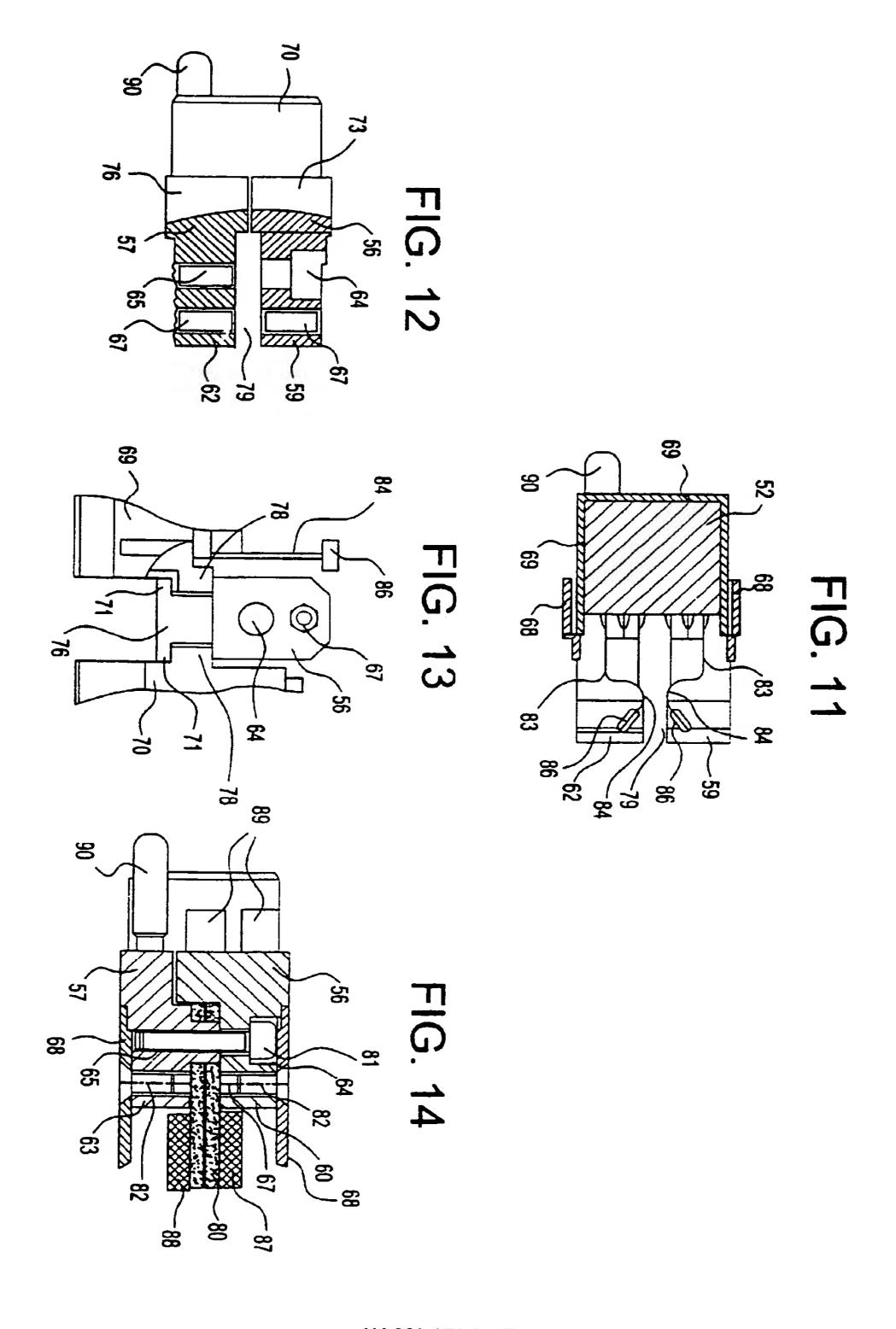




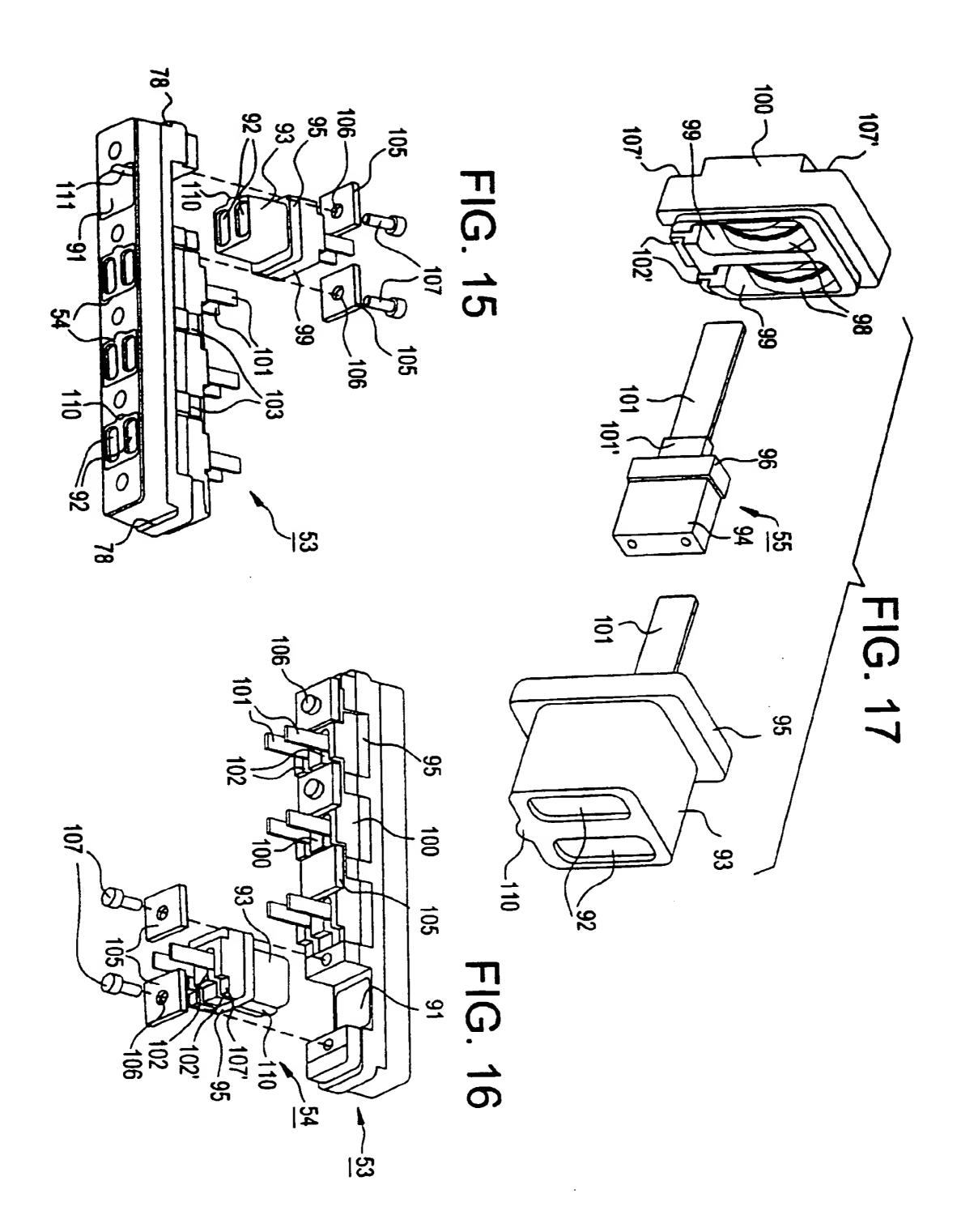
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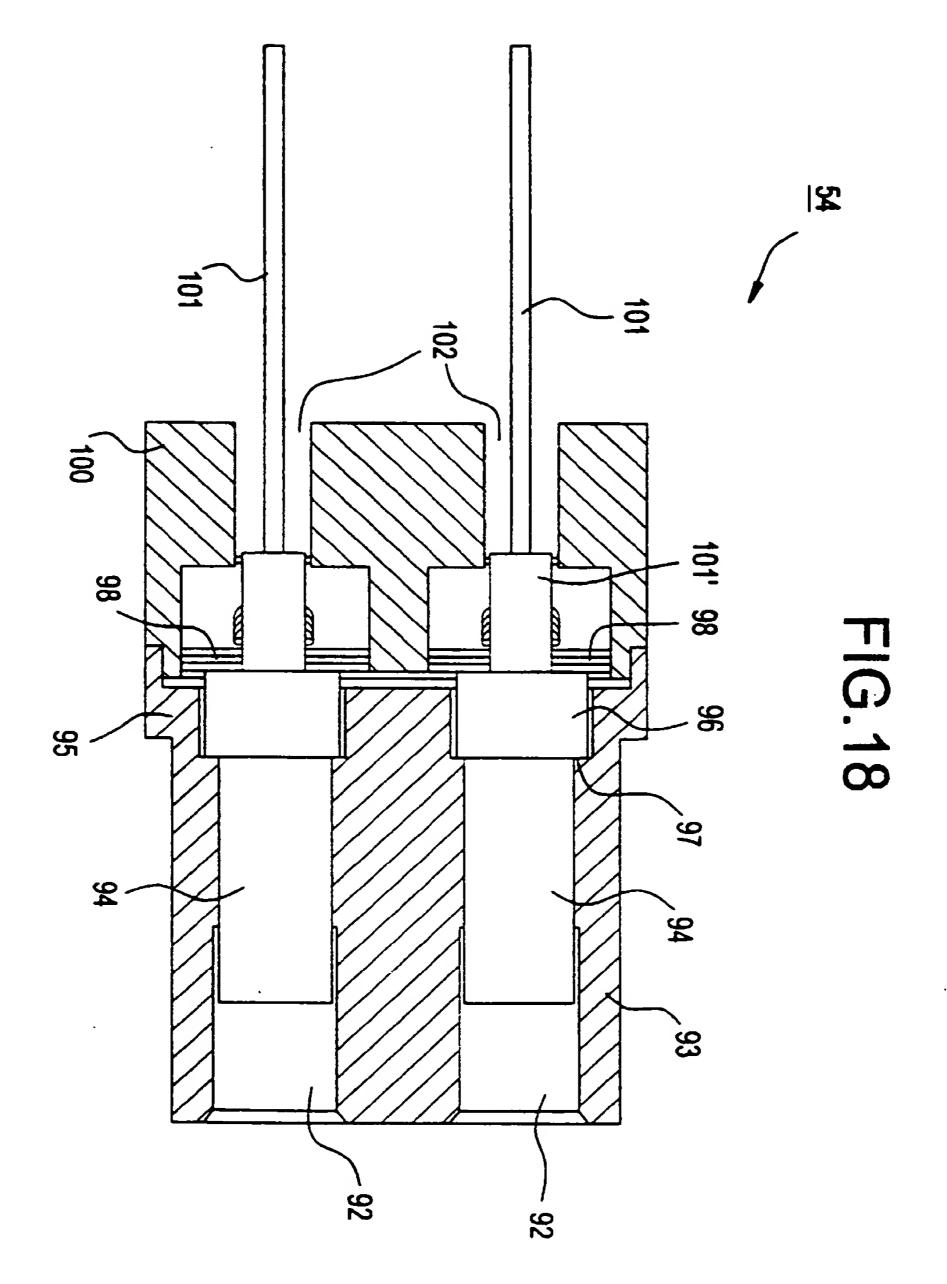


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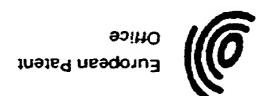
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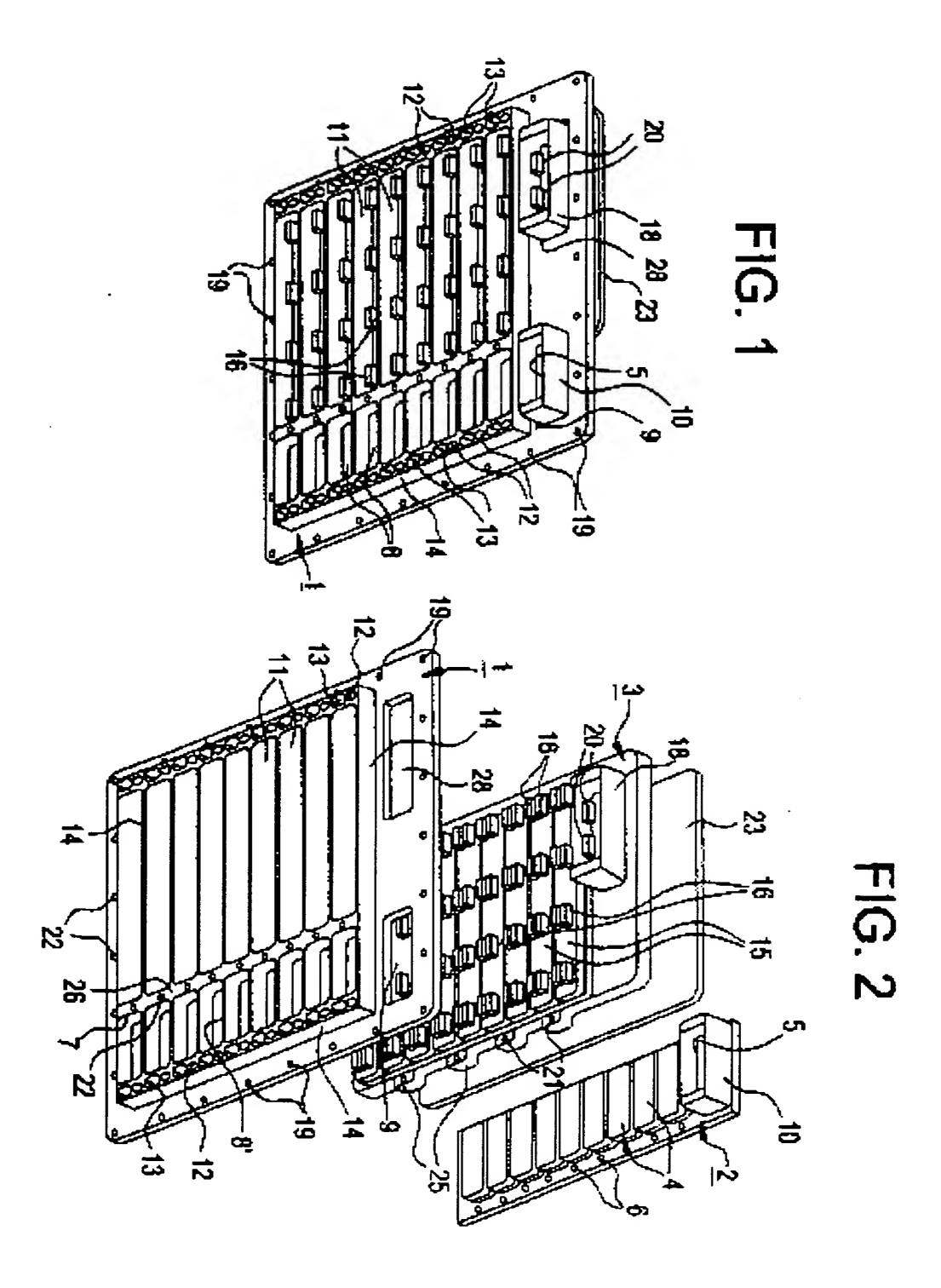
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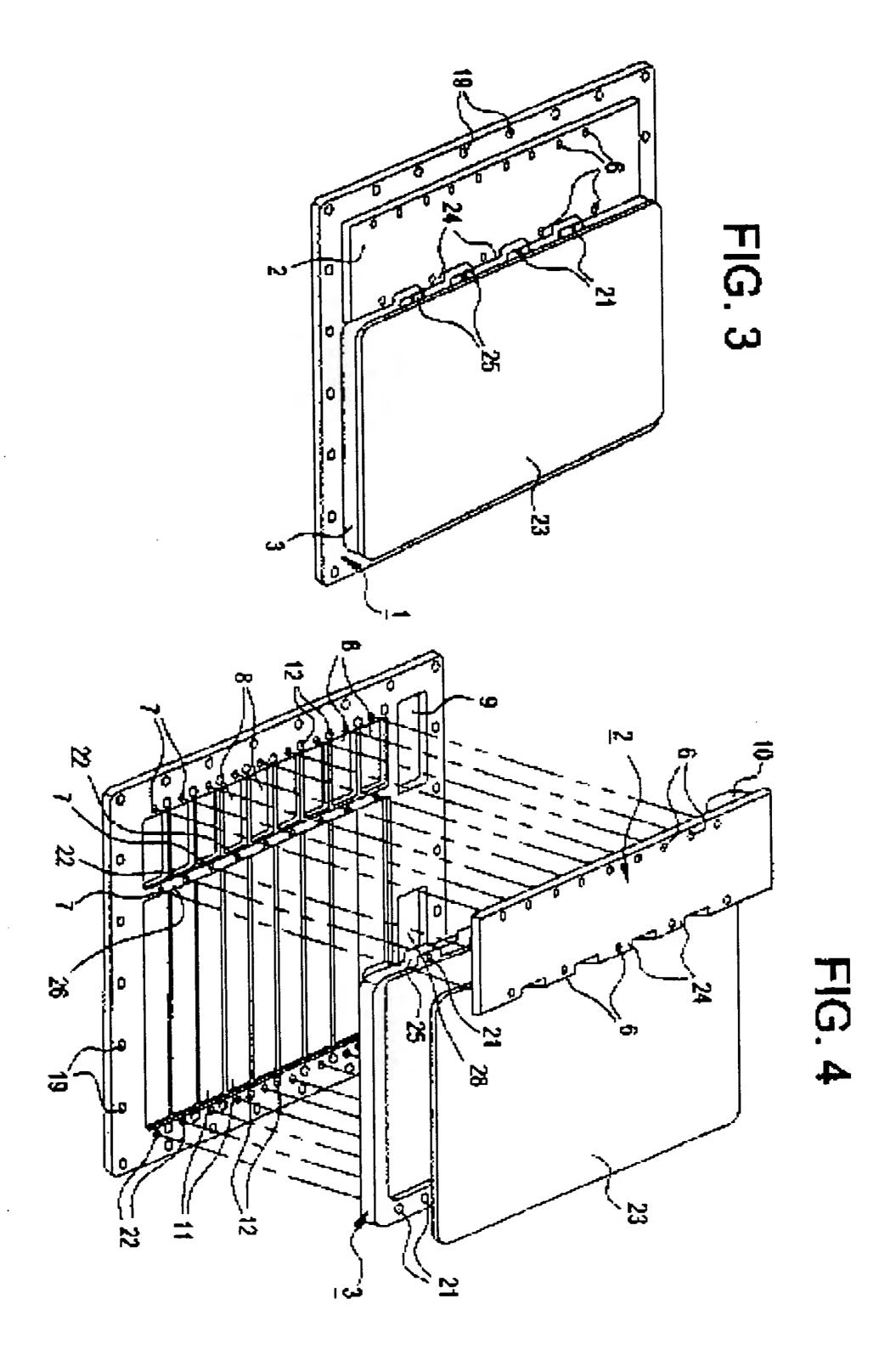
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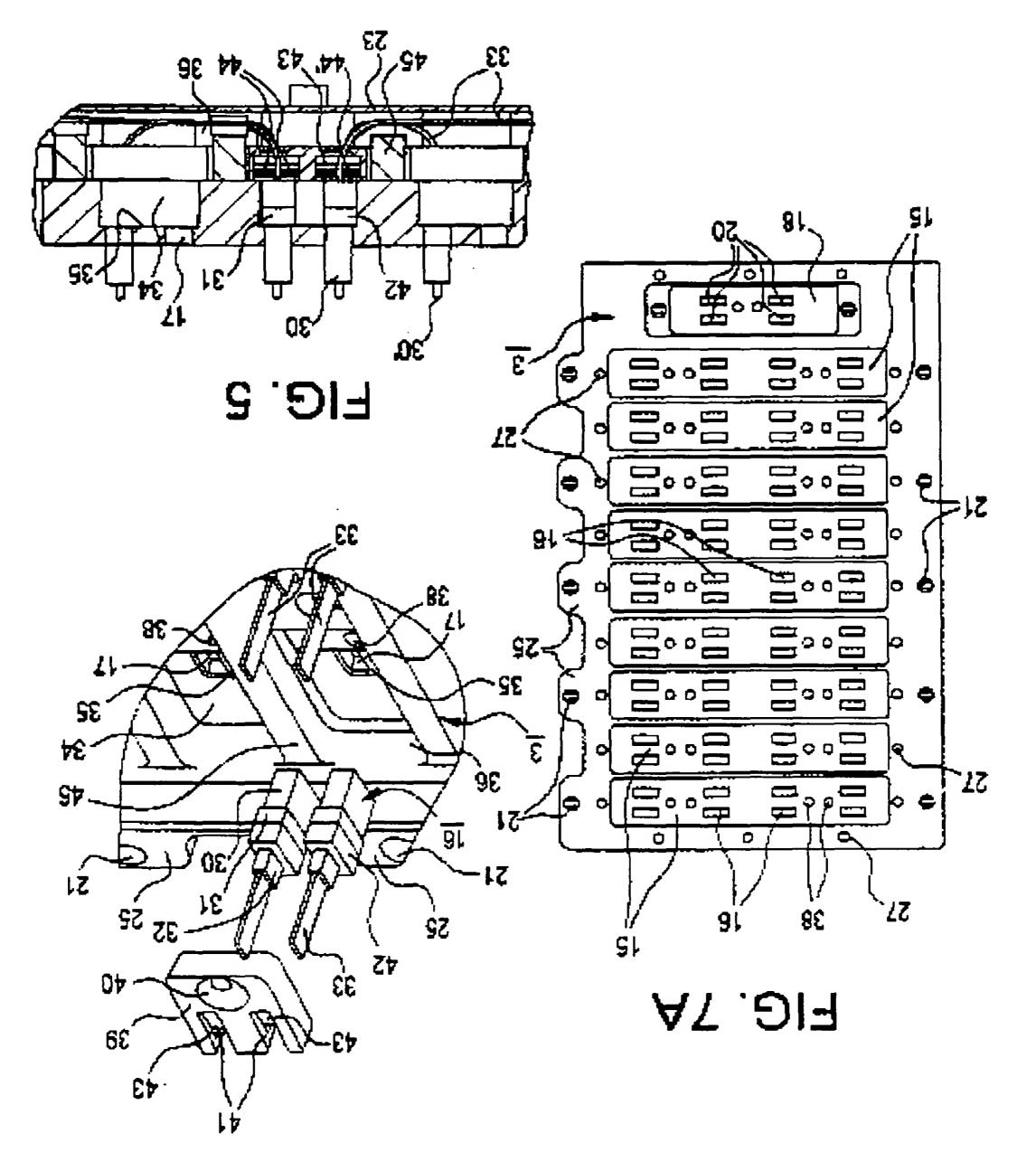
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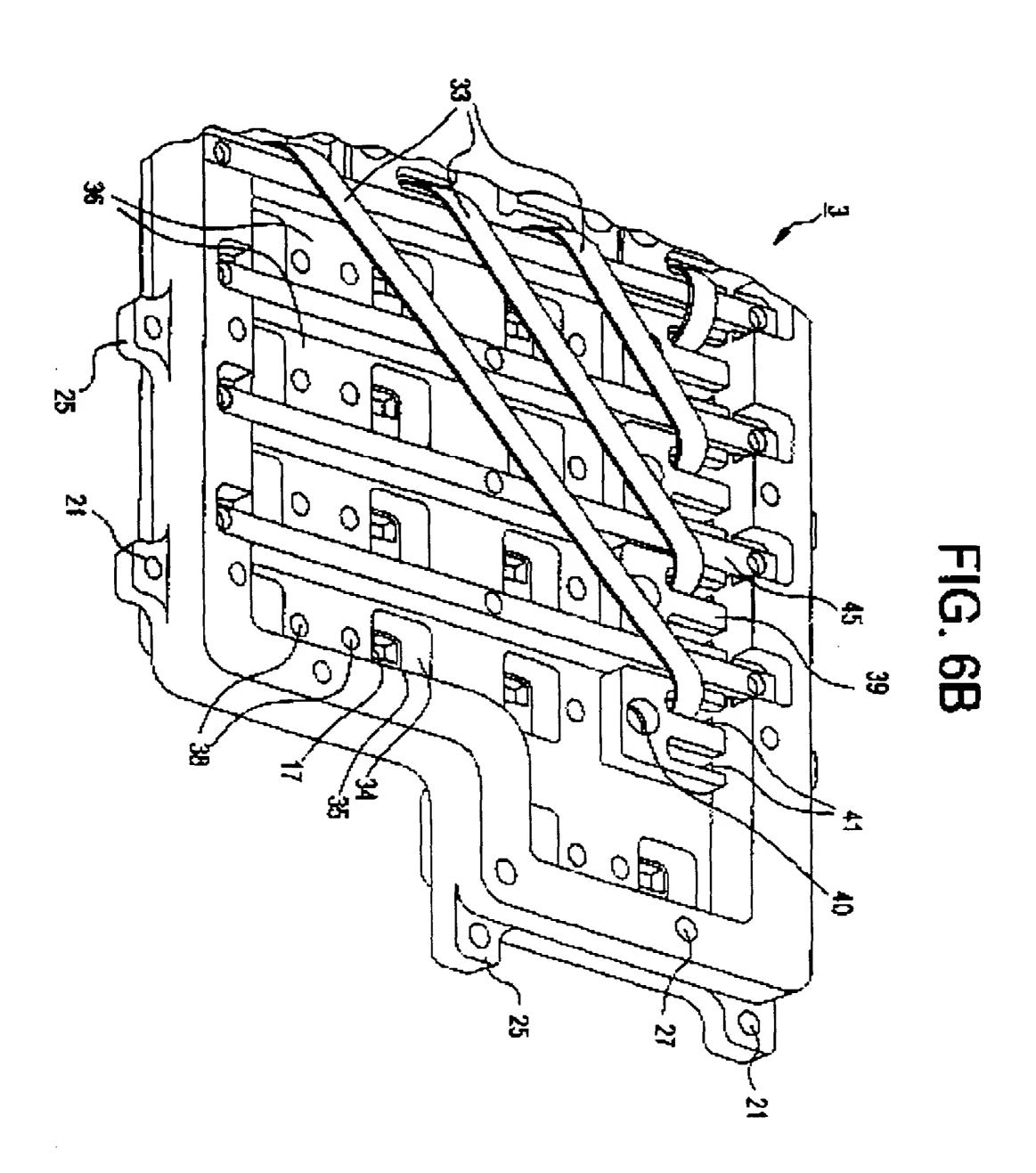


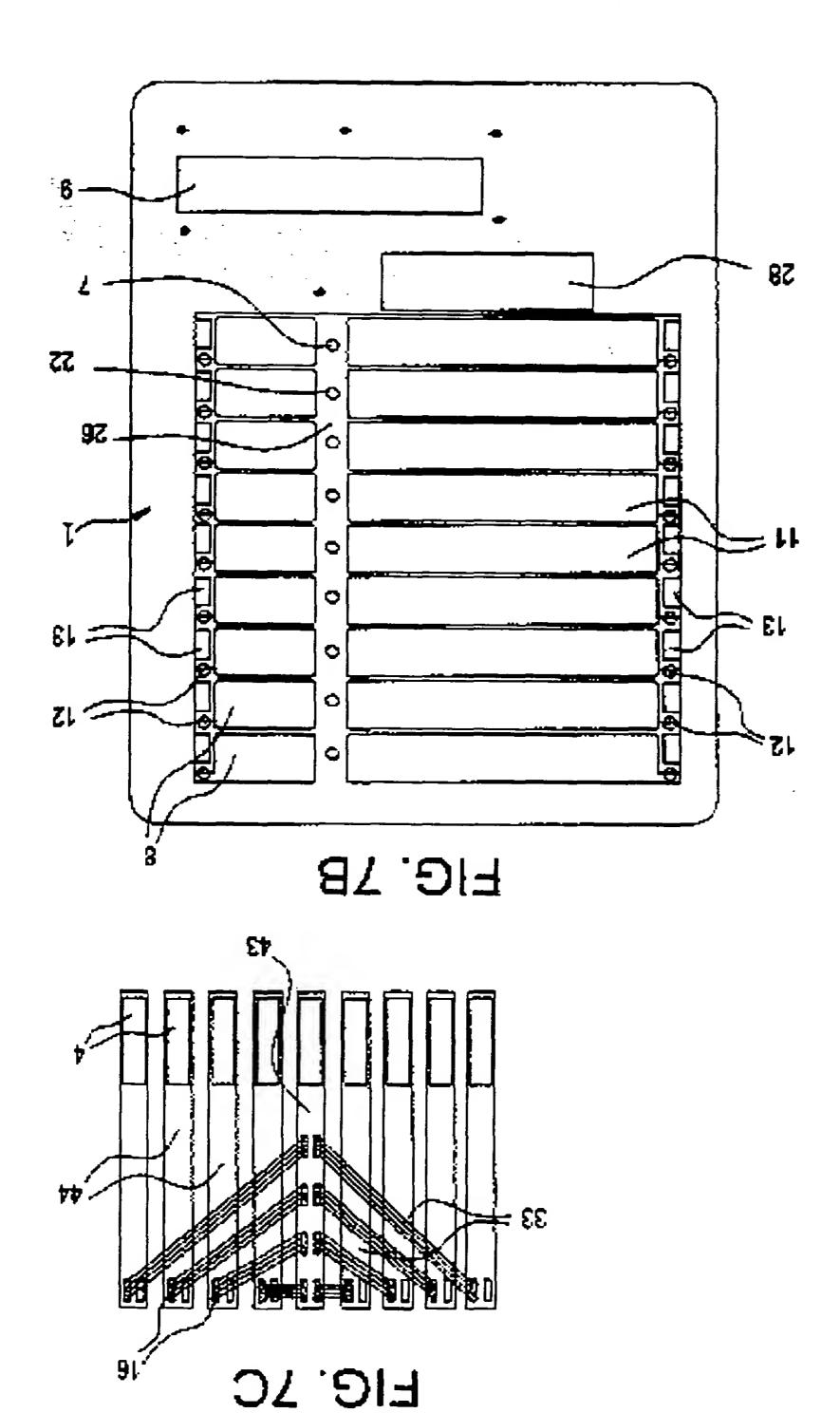


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# FIG. 6A

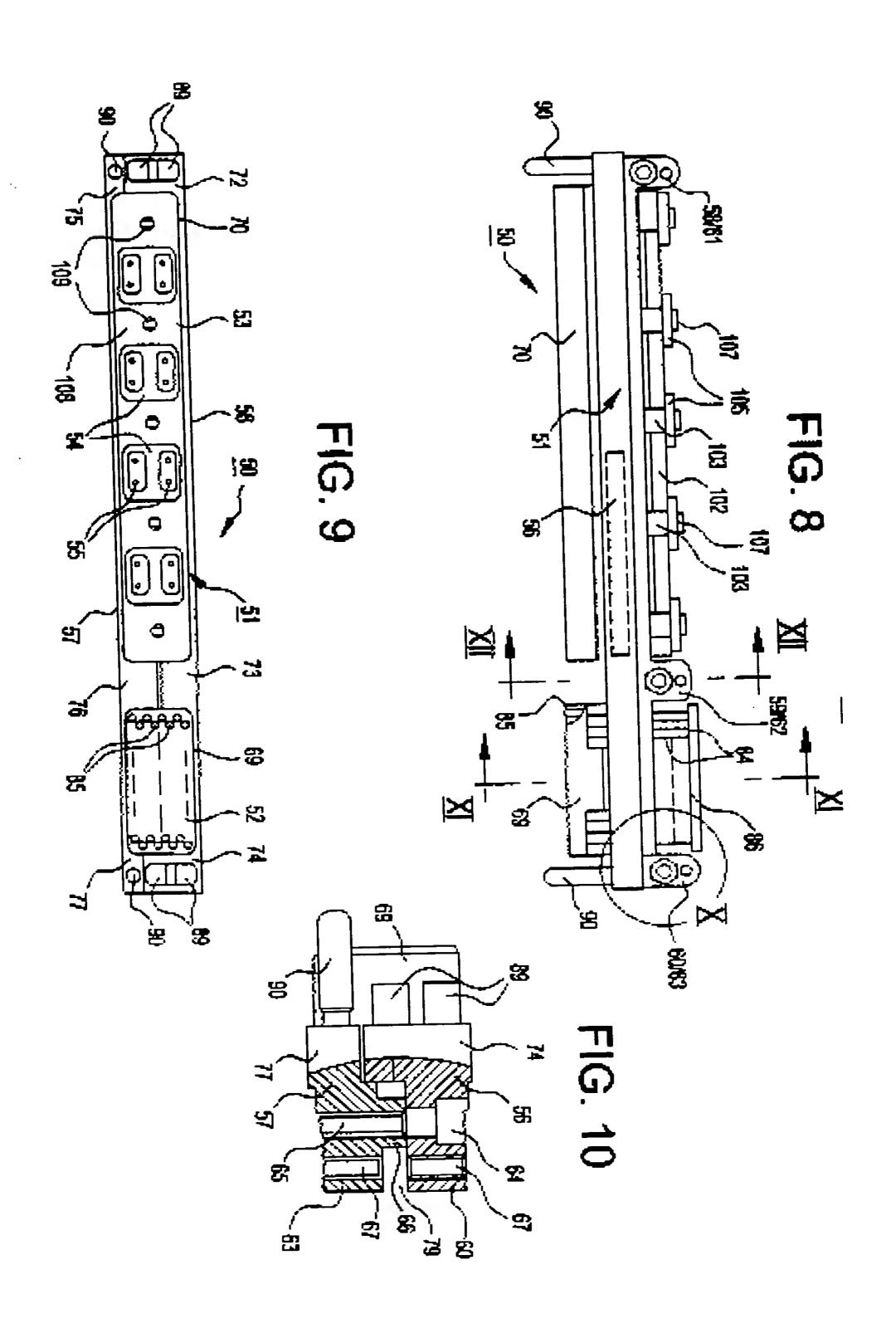




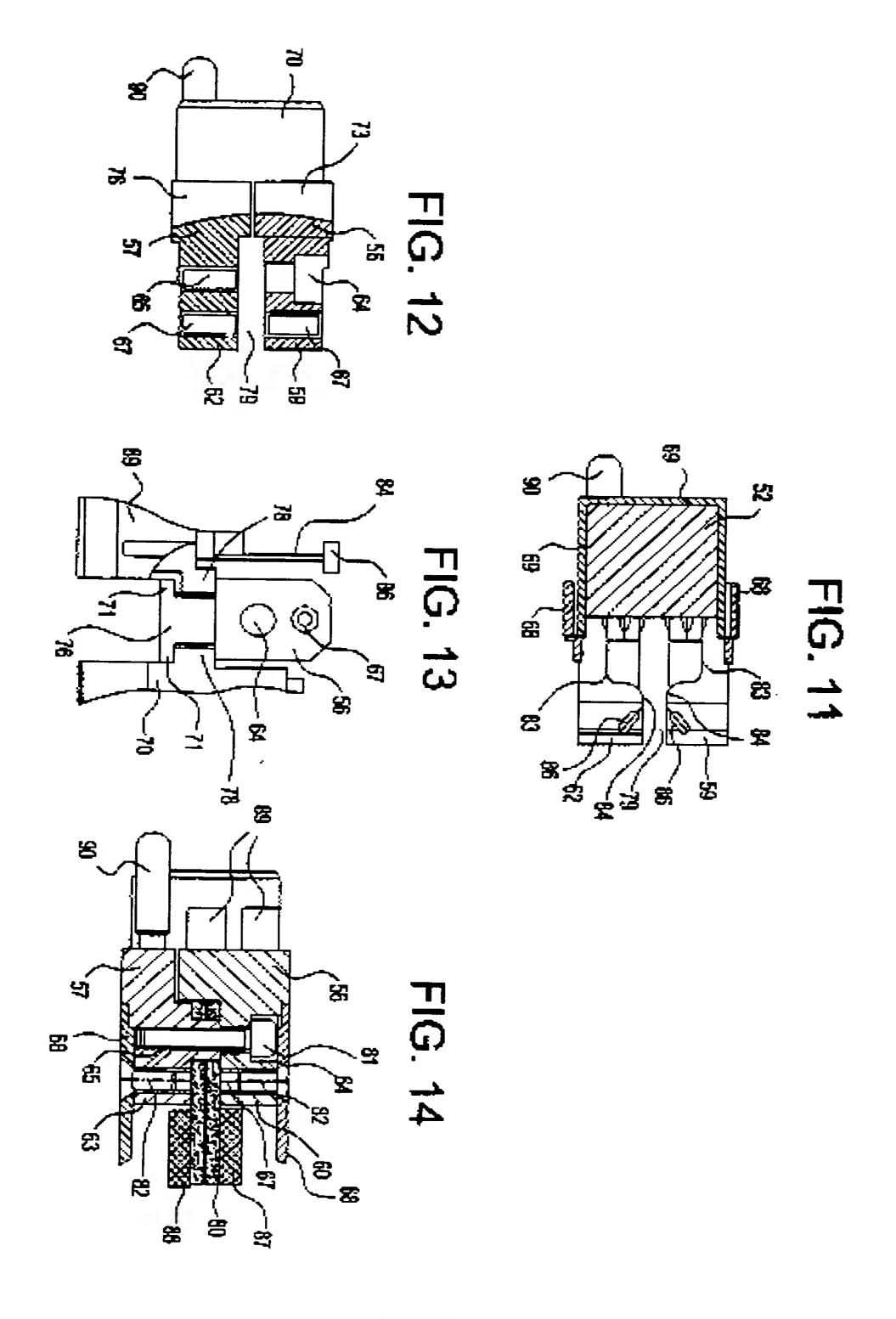


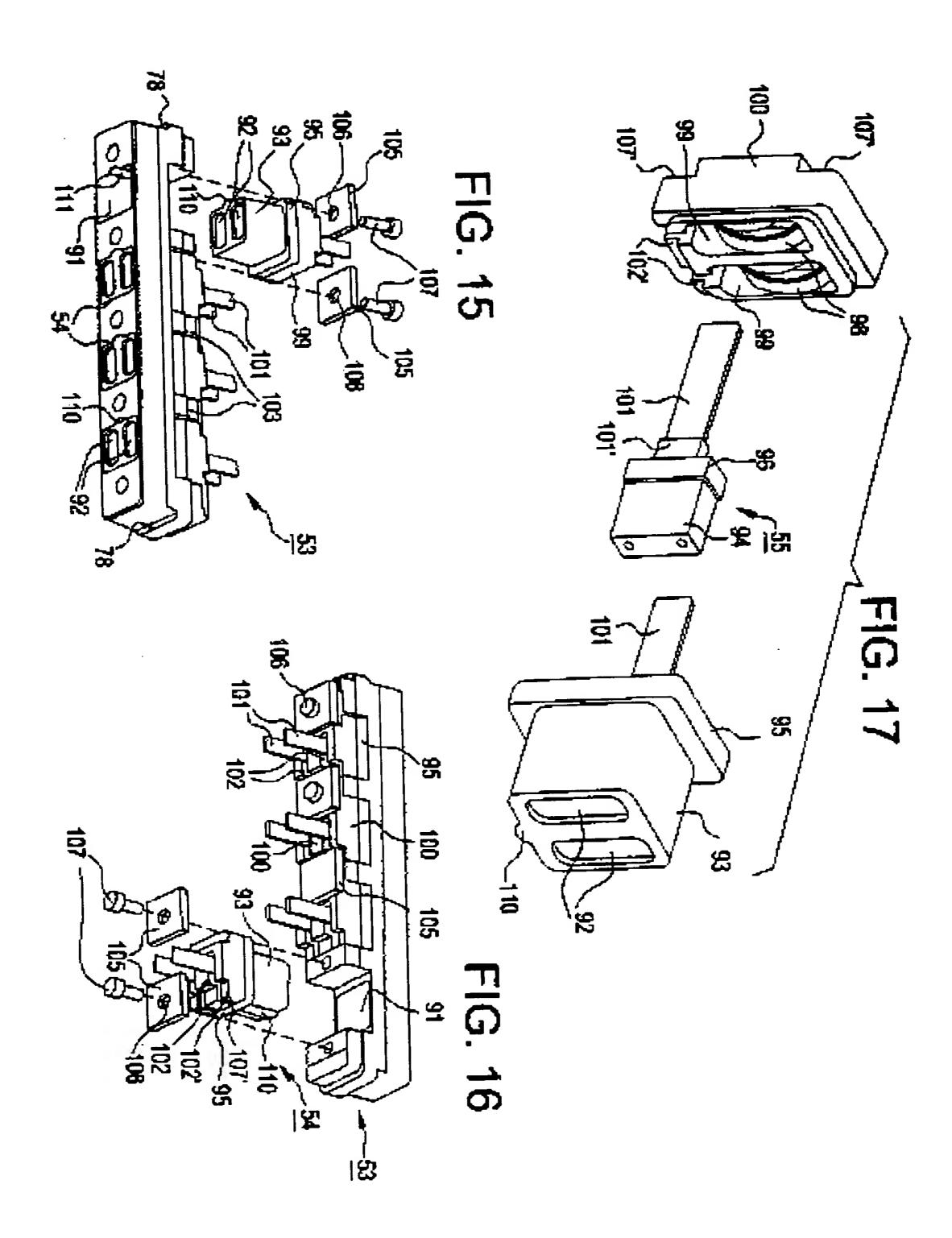
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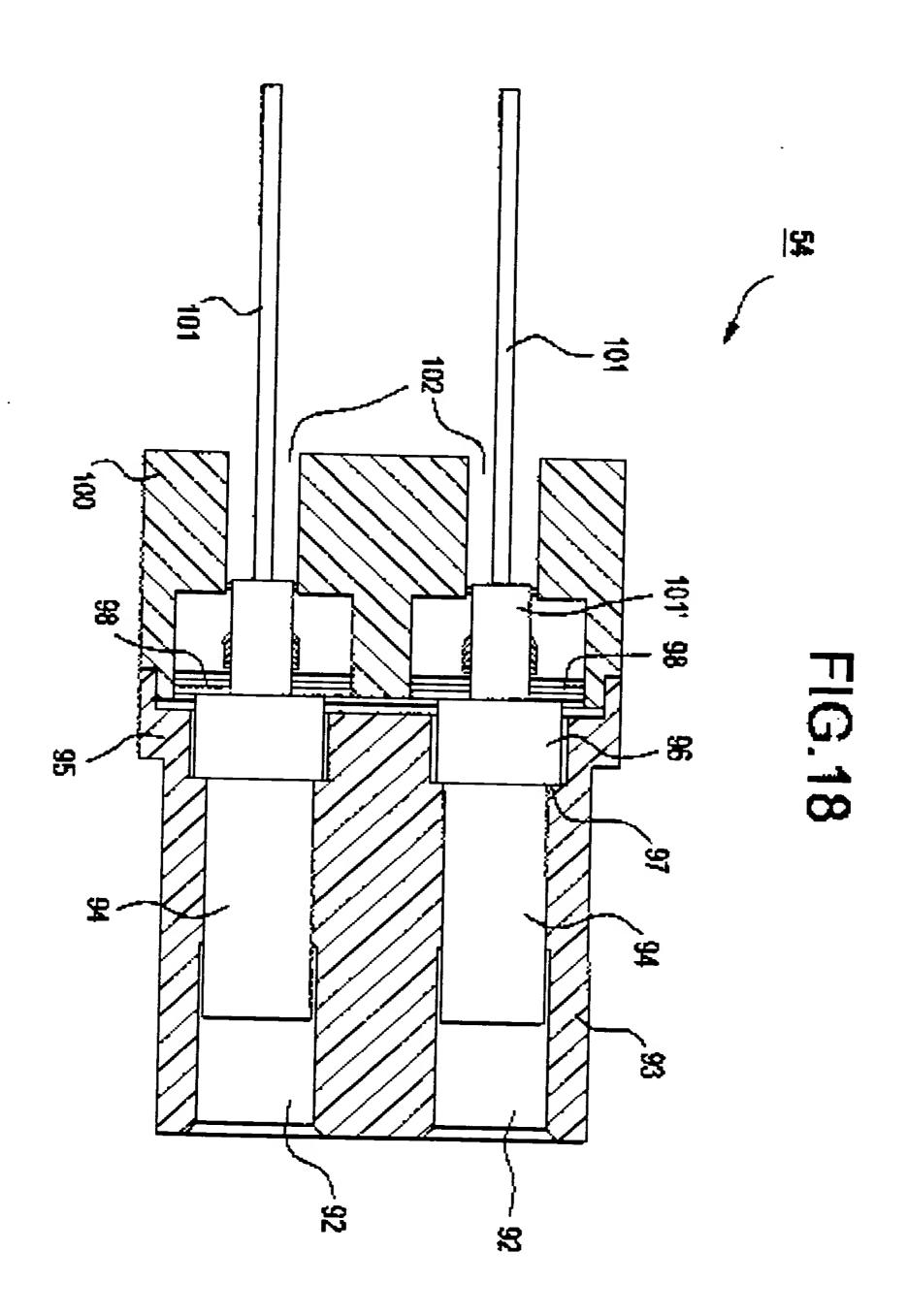


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